



Safety Data Sheet according to (EC) No 1907/2006

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BULK 209242 EPOXY ALUM.PART A

SDS No. : 207885
V004.2

Revision: 30.05.2015

printing date: 18.12.2017

Replaces version from: 11.09.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

BULK 209242 EPOXY ALUM.PART A

Contains:

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Signal word:**

Warning

Hazard statement:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statement:

For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements

**Precautionary statement:
Prevention**

P273 Avoid release to the environment.
P280 Wear protective gloves.

**Precautionary statement:
Response**

P302+P352 IF ON SKIN: Wash with plenty of water.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Aluminium powder (stabilised) 7429-90-5	231-072-3 01-2119529243-45	>= 25- < 50 %	Water-react. 2 H261 Flam. Sol. 1 H228
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	>= 60- < 80 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Wash spillage site thoroughly with soap and water or detergent solution.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

Hygiene measures:

- Good industrial hygiene practices should be observed.
- Wash hands before work breaks and after finishing work.
- Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place.

7.3. Specific end use(s)

Epoxy adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium 7429-90-5 [ALUMINIUM METAL, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Aluminium 7429-90-5 [ALUMINIUM METAL, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)					0,006 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)					0,0006 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)					0,018 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	STP					10 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)					0,996 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)					0,0996 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil					0,196 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral					11 mg/kg food	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Dermal	Acute/short term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Dermal	Long term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Acute/short term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Long term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Long term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Long term exposure - systemic effects		0,75 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:**Respiratory protection:**

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Ensure adequate ventilation.

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	paste
	grey
Odor	mild
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 250 °C (> 482 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density	1,39 g/cm ³
()	
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	Insoluble
(Solvent: Water)	
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used properly.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

No data available.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Inhalative toxicity:

May cause irritation to respiratory system.

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye irritation.

Sensitizing:

May cause an allergic skin reaction.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	> 2.000 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	23.000 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Toxic to aquatic life with long lasting effects.

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Aluminium powder (stabilised) 7429-90-5	NOEC	> 100 mg/l	Fish	96 h	Salmo trutta	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LC50	1,750000 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
	LC50	1,75 mg/l	Fish	96 h	Oncorhynchus mykiss (reported as Salmo gairdneri)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	2,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	9,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

12.2. Persistence and degradability

Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available for the product.

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Aluminium powder (stabilised) 7429-90-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information**14.1. UN number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packaging group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
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	Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 3,00 % Combined A/B
(1999/13/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H228 Flammable solid.
- H261 In contact with water releases flammable gas.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to (EC) No 1907/2006

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BULK 209243 EPOXY ALUM. PART B

SDS No. : 207866
V005.0

Revision: 15.02.2016
printing date: 18.12.2017

Replaces version from: 11.05.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

BULK 209243 EPOXY ALUM. PART B

Contains:

Diethylenetriamine
4,4'-Isopropylidenediphenol
3,6,9-Triazaundecamethylenediamine

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Epoxy Hardener

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin corrosion	Category 1B
H314 Causes severe skin burns and eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Toxic to reproduction	Category 2
H361f Suspected of damaging fertility.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:

Danger

Hazard statement:

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H361f Suspected of damaging fertility.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement:

For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements

**Precautionary statement:
Prevention**

P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement:
Response**

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards
None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Diethylenetriamine 111-40-0	203-865-4 01-2119473793-27	10- 20 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Corr. 1B H314 Skin Sens. 1 H317 Acute Tox. 2; Inhalation H330 STOT SE 3 H335
polyaminoamide adduct~		10- 20 %	Eye Dam. 1 H318
4,4'-Isopropylidenediphenol 80-05-7	201-245-8 01-2119457856-23	3- 10 %	Repr. 2 H361f STOT SE 3 H335 Eye Dam. 1 H318 Skin Sens. 1 H317 Aquatic Chronic 2 H411
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	202-013-9 01-2119560597-27	1- < 3 %	Skin Corr. 1C H314 Acute Tox. 4; Oral H302 Aquatic Chronic 3 H412
3,6,9-Triazaundecamethylenediamine 112-57-2	203-986-2 01-2119487290-37	1- < 3 %	Acute Tox. 4; Dermal H312 Acute Tox. 4; Oral H302 Skin Sens. 1 H317 Aquatic Chronic 2 H411 Skin Corr. 1B H314
Diisobutyl ketone 108-83-8	203-620-1 01-2119474441-41	1- < 3 %	Flam. Liq. 3 H226 STOT SE 3 H335

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air.

In case of adverse health effects seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Avoid skin and eye contact.

Wear protective equipment.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

Use only in well-ventilated areas.

Gloves and safety glasses should be worn

Do not inhale vapors and fumes.

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Store in a cool, well-ventilated place.

7.3. Specific end use(s)
Epoxy Hardener**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
2,2'-Iminodi(ethylamine) 111-40-0 [2,2'-IMINODI(ETHYLAMINE)]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
2,2'-Iminodi(ethylamine) 111-40-0 [2,2'-IMINODI(ETHYLAMINE)]	1	4,3	Time Weighted Average (TWA):		EH40 WEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (INHALABLE DUST)]		10	Time Weighted Average (TWA):	Indicative	ECTLV
2,6-Dimethylheptan-4-one 108-83-8 [2,6-DIMETHYLHEPTAN-4-ONE]	25	148	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure LimitsValid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
2,2'-Iminodi(ethylamine) 111-40-0 [DIETHYLENE TRIAMINE]	1	4	Time Weighted Average (TWA):		IR_OEL
2,2'-Iminodi(ethylamine) 111-40-0 [DIETHYLENE TRIAMINE]			Skin designation:	Can be absorbed through the skin.	IR_OEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (4,4'-ISOPROPYLIDENEDIPHENOL) (INHALABLE DUST)]		10	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (INHALABLE DUST)]		10	Time Weighted Average (TWA):	Indicative	ECTLV
2,6-Dimethylheptan-4-one 108-83-8 [DIISOBUTYL KETONE]	25	150	Time Weighted Average (TWA):		IR_OEL

Biological Exposure Indices:
None**8.2. Exposure controls:**

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	liquid beige
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	> 200,0 °C (> 392 °F)
Flash point	> 60 °C (> 140 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (ρ)	1,5000 - 1,5800 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reacts with water: generation of heat.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Avoid contact with acids and oxidizing agents.

Avoid contact with water.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

Ingestion of large quantities may cause liver or kidney damage.

Skin irritation:

Causes severe skin burns and eye damage.

Eye irritation:

Corrosive

Avoid eye contact.

Sensitizing:

May cause an allergic skin reaction.

Reproductive toxicity:

Suspected of damaging fertility.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Diethylenetriamine 111-40-0	LD50	1.553 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)
4,4'- Isopropylidenediphenol 80-05-7	LD50	5.000 mg/kg	oral		rat	
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50	1.200 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Diethylenetriamine 111-40-0	LD50	1.045 mg/kg	dermal		rabbit	
4,4'- Isopropylidenediphenol 80-05-7	LD50	3.600 mg/kg	dermal		rabbit	
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50		dermal		rat	
3,6,9- Triazaundecamethylenedi amine 112-57-2	LD50	1.260 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Diethylenetriamine 111-40-0	corrosive	15 min	rabbit	BASF Test
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
3,6,9- Triazaundecamethylenedi amine 112-57-2	corrosive	4 h	rabbit	Draize Test
Diisobutyl ketone 108-83-8	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Diethylenetriamine 111-40-0	corrosive	30 s	rabbit	
Diisobutyl ketone 108-83-8	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Diethylenetriamine 111-40-0	sensitising	Mouse local lymphnod e assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
3,6,9- Triazaundecamethylenedi amine 112-57-2	sensitising	Guinea pig maximisat ion test	guinea pig	

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
4,4'- Isopropylidenediphenol 80-05-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Diisobutyl ketone 108-83-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Harmful to aquatic life with long lasting effects.

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Diethylenetriamine 111-40-0	LC50	430 mg/l	Fish	96 h	Poecilia reticulata	EU Method C.1 (Acute Toxicity for Fish)
Diethylenetriamine 111-40-0	EC50	64,6 mg/l	Daphnia	48 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)
Diethylenetriamine 111-40-0	EC50	187 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	EU Method C.3 (Algal Inhibition test)
	NOEC	10,2 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	EU Method C.3 (Algal Inhibition test)
Diethylenetriamine 111-40-0	EC0	500 mg/l	Bacteria	24 h		
4,4'-Isopropylidenediphenol 80-05-7	LC50	9,9 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
	NOEC	16 µg/l	Fish	444 d	Pimephales promelas	EPA OPP 72-5 (Fish Life Cycle Toxicity)
4,4'-Isopropylidenediphenol 80-05-7	EC50	3,9 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol 80-05-7	EC50	2,5 mg/l	Algae	96 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC10	> 320 mg/l	Bacteria	18 h		
4,4'-Isopropylidenediphenol 80-05-7	NOEC	> 3,146 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	LC50	153 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton- Buchanan (Teleostei, Cyprinidae)])
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	EC50	84 mg/l	Algae	72,00 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	EC0	27 mg/l	Bacteria	16 h		
3,6,9- Triazaundecamethylenediamin e 112-57-2	LC50	420 mg/l	Fish	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)
3,6,9- Triazaundecamethylenediamin e 112-57-2	EC50	24,1 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,6,9- Triazaundecamethylenediamin e 112-57-2	NOEC	0,5 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	6,8 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6,9- Triazaundecamethylenediamin e 112-57-2	EC 50	1.600 mg/l	Bacteria	1 h		EU Method C.11 (Biodegradation: Activated Sludge Respiration Inhibition Test)
Diisobutyl ketone 108-83-8	LC50	140 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute

Diisobutyl ketone 108-83-8	EC50	250 mg/l	Daphnia	48 h	Daphnia magna	Toxicity Test) OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Diisobutyl ketone 108-83-8	EC50	100 mg/l	Algae	96 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Diisobutyl ketone 108-83-8	EC0	16 mg/l	Bacteria			

12.2. Persistence and degradability

Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Diethylenetriamine 111-40-0		aerobic	83 %	EU Method C.9 (Biodegradation: Zahn-Wellens Test)
	readily biodegradable	aerobic	87 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
4,4'-Isopropylidenediphenol 80-05-7	readily biodegradable	aerobic	89 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	Not readily biodegradable.		4,000000 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
3,6,9- Triazaundecamethylenediamin e 112-57-2	under test conditions no biodegradation observed	aerobic	0 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Diethylenetriamine 111-40-0	-2,13					
4,4'-Isopropylidenediphenol 80-05-7		5,1 - 13,8	42 d	Cyprinus carpio	25 °C	
4,4'-Isopropylidenediphenol 80-05-7	3,4				21,5 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	-0,66				21,5 °C	EPA OPPTS 830.7550 (Partition Coefficient, n- octanol / H ₂ O, Shake Flask Method)
3,6,9- Triazaundecamethylenediamin e 112-57-2	-3,16					
Diisobutyl ketone 108-83-8	2,56					

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB

Diethylenetriamine 111-40-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
4,4'-Isopropylidenediphenol 80-05-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
3,6,9-Triazaundecamethylenediamine 112-57-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Diisobutyl ketone 108-83-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

ADR	1760
RID	1760
ADN	1760
IMDG	1760
IATA	1760

14.2. UN proper shipping name

ADR	CORROSIVE LIQUID, N.O.S. (Diethylenetriamine,2,4,6-Tris(dimethyl amino methyl) phenole)
RID	CORROSIVE LIQUID, N.O.S. (Diethylenetriamine,2,4,6-Tris(dimethyl amino methyl) phenole)
ADN	CORROSIVE LIQUID, N.O.S. (Diethylenetriamine,2,4,6-Tris(dimethyl amino methyl) phenole)
IMDG	CORROSIVE LIQUID, N.O.S. (Diethylenetriamine,2,4,6-Tris(dimethyl amino methyl) phenole)
IATA	Corrosive liquid, n.o.s. (Diethylenetriamine,2,4,6-Tris(dimethyl amino methyl) phenole)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3,00 %

(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H226 Flammable liquid and vapor.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H330 Fatal if inhaled.
- H335 May cause respiratory irritation.
- H361f Suspected of damaging fertility.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.